



## Description

### Material:

- body: steel, case hardened; steel, heat-treated, hardened;
- roller: steel, cold worked, hardened.

### Characteristics:

- the delivery includes tightening screws;
- type 1: base support of case-hardened steel;
- type 2: interchangeable jaw, smooth of case-hardened steel;
- type 3: interchangeable jaw, ribbed of case-hardened steel;
- type 4: interchangeable jaw with roller (body: head-treated steel, hardened; roller: cold worked steel, hardened);
- x in the table represents the nominal size (mm).

### Assembly:

- the base support (type 1) is fixtured at the adaptor of the clamping vice with the standardly delivered screws; the interchangeable jaws - held by 2 permanent magnets can be inserted and exchanged with a manual handle;
- 1) pull the jaw upwards with the manual handle until the alignment pin strikes against the slot;
- 2) twist the jaw sideways and remove;
- 3) new jaw can be inserted.

| Article Code   | L   | L1   | d   | L2 | L3 | L4 | x   | Type | Material |
|----------------|-----|------|-----|----|----|----|-----|------|----------|
| HE64.1019.0004 | 100 | 32,5 |     | 23 |    |    | 100 | 4    | Steel    |
| HE64.1006.0002 | 100 | 34,0 |     | 21 |    |    | 100 | 2    | Steel    |
| HE64.1006.0003 | 100 | 34,0 |     | 21 |    |    | 100 | 3    | Steel    |
| HE64.1006.0001 | 100 | 34,0 | 6,6 |    | 65 | 11 | 100 | 1    | Steel    |

