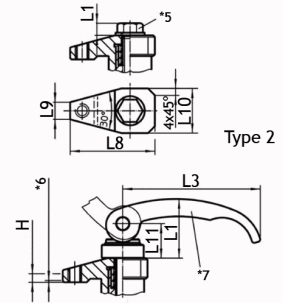
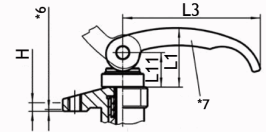


Type 1



Type 2



Type 3

## Description

### Material:

- down-thrust clamp: steel, case-hardened, blackened, ground.

### Characteristics:

- rapid manual clamping by means of clamping screw, adjustable clamping lever or adjustable eccentric quick clamp;
- easy and quick changing of the work piece by swinging the clamping head to the left or right;
- reduced space requirements due to the compact design;
- the clamping height can be increased with the height cylinders HG23, as well with disc CI51 and reduced by clamping inserts;
- type 1: with adjustable clamping lever with axial bearing;
- type 2: with clamping screw;
- type 3: with adjustable excentric quick clamp;
- x in the table indicates for which system the set-up tensioner is suitable.

### Assembly:

- down-thrust clamps can be fastened in two different ways;
- 1) with a nut for T-slots (DIN 508);
- 2) with a set screw directly in the mounting plate e.g. of a fixture;
- the cylinder has to rest on the entire surface.

### Other products:

- HG23: height cylinders;
- CI51: as / C rings.

Article Code	L	L1	L3	D	d	d1	L2	L4	L5	L6	L7	L8	L9	L10	L11	H	x	Type	Material
HE25.0006.0000											6,9	49,5	10	26			V40	2	Steel
HE25.0306.0000		35	82												20,5	5		3	Steel
HE25.0106.0000	44 - 49	60	74	25	M8	M8	35	28	35	30								1	Steel

