





Description

Material:

·base plate: tool steel, high-strength.

Characteristics:

- ·V70eco base plates are a further development of the established V70 product line, optimized in quality and price;
- ·fully compatible with the existing V70 T-slot System;
- centers to H6 tolerance and slots to H8 tolerance;
- ·alignment of the base plate on the machine table by means of centers and/or centering slot;
- ·fastening holes on a 100 mm pitch;
- ·high tensile tool steel;
- \cdot^{\star} in the dimensional drawing indicates that the tolerances only apply to external stop;
- $\cdot x$ in the table indicates for which system the base plate is suitable;
- ·x1 in the table stands for the number of connection rings 0-point clamping systems (optional);
- $\cdot a$ in the table represents the number of T-slots.

Special requests:

- ·additional fixing holes on a 63 mm pitch;
- ·additional fixing holes on a 125 mm pitch;
- ·exterior stop;
- ·with connecting rings for Zero-Point Clamping System.

Special requests and larger dimensions are available on request.

Article Code	L	L1	L2	d	d1	d2	d3	d4	L3	L4	L5	L6	L7	L8	L9	l x	x1	a Material
HI08.7089.4055	400	400	60	20	50	14	20	12	70		60	100	100	50	30	150 V70eco	4	5x5Steel
HI08.7089.4057	500	400	60	20	50	14	20	12	70	40	60	200	100	50	30	150 V70eco	4	5x7Steel
HI08.7089.5077	500	500	60	20	50	14	20	12	70		40	200	200	60	30	200 V70eco	4	7x7Steel
HI08.7089.5079	630	500	60	20	50	14	20	12	70	35	40	200	200	60	30	200 V70eco	4	7x9Steel
HI08.7089.6399	630	630	60	20	50	14	25	16	70		35	200	200	70	30	200 V70eco	4	9x9Steel