



Description

Assembly tool for the safe and easy assembly of Expander® Sealing Plugs with pull-anchor / elongated pull-anchor. <u>Material:</u>

•assembly tool: steel; plastic	mbly tool: steel; plastic	steel; p	tool:	 assembly
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Characteristics:

·working pressure: min. 5 bar / max. 7 bar;
∙air volume required at 5.6 bar = 3,5 l/min;
·working noise below 75 db(A);
·cycles 2 sec;
·type 1: assembly tool, pneumatically operated (ExTool 040-1), for sizes D = 7 to 10;
·type 2: nozzle;
·type 3: ram;
·type 4: clamping jaws;
·type 5: clamping jaw's housing;
·D2 in the table shows the nominal size (mm);
·s in the table shows the stroke;
·* in the dimensional drawing stands for the nozzle;
·*1 in the dimension drawing stands for the pen tray, removable;

the nozzle consists of various parts, see application example:

·*2 clamping jaws;

·*3 rod;

·*4 housing of the clamping jaws;

•the tool kit includes the ram, clamping jaws, clamping and jaw housing;

·nozzles have to be purchased separately, see type 2;

 $\cdot F1(kN)$ in the table shows the tensile force at 7 bar.

Article Code	D	D1	D2	L	L1	L2	L3	s	F1(kN)	Туре	Material
BB66.0000.0000										3	Steel / Plastic
BB67.0000.0000										4	Steel / Plastic
BB68.0000.0000										5	Steel / Plastic
BB65.0800.0000			8							2	Steel / Plastic
BB65.0900.0000			9							2	Steel / Plastic
BB65.1000.0000			10							2	Steel / Plastic
BB64.0000.0000	28	34		353	356	133	92	18	24	1	Steel / Plastic



