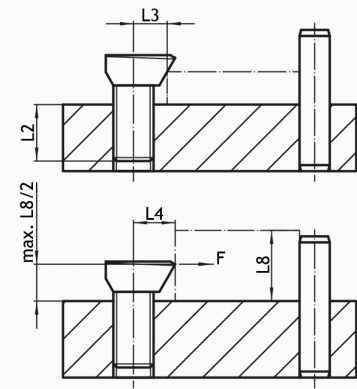
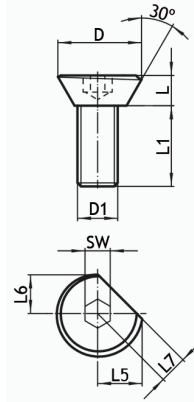




Description

Material:

·clamp: steel, case-hardened, blue zinc-coated.

Characteristics:

- the eccentric clamp allows clamping with "pull-down" effect on different work piece forms at low height;
- L8 in the technical drawing represents the height of the workpiece;
- M(Nm) in the table represents the maximum tightening torque;
- F1(kN) in the table represents the clamping force.

Assembly:

- 1) manufacture a thread with the corresponding distance L3 / L4 to the work piece;
- 2) screw in the eccentric clamp at the necessary height and set it relative to the work piece with its flat side;
- 3) insert the work piece and tighten the clamping pin using the internal hexagon (1/3 turn);
- the threaded hole must be lubricated on a regular basis; the rotational movement during tightening must always be completed towards the stops in order to prevent the work piece from turning away from the stops.

Article Code	D1	D	L1	L	L2	L3	L4	L5	L6	L7	M	SW	Material
HE44.1006.0000	M10	22,2	20	7	10	8,3	9,8	11,1	9,4	6,5	30,0	4,00	Steel
HE44.1206.0000	M12	27,0	24	9	12	10,1	12,0	13,5	11,6	8,0	44,0	5,40	Steel
HE44.0306.0000	M3	6,7	6	2	3	3,0	3,2	3,5	2,9	2,2	1,0	0,05	Steel
HE44.0406.0000	M4	9,2	8	3	4	3,5	4,2	4,6	4,0	3,0	1,5	0,09	Steel
HE44.0506.0000	M5	11,4	10	4	5	4,2	5,2	5,7	5,0	3,5	2,0	0,10	Steel
HE44.0606.0000	M6	14,2	12	5	6	5,4	6,4	7,1	6,1	4,5	4,5	0,30	Steel
HE44.0806.0000	M8	18,0	16	6	8	6,6	8,0	8,9	7,7	5,5	20,0	2,70	Steel

