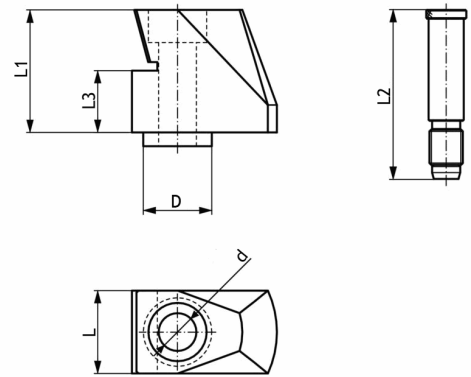




Description

Characteristics:

- pull-down elements are suitable for clamping and pulling down clamping surfaces that are unmachined or pre-machined into the guideway or onto the supplied clamping bolts;
- this way workpieces can be clamped almost exactly parallel to the guideway for machining;
- the direct contact to the clamping bolts largely reduces vibrations in the workpiece.
- type 1: pull-down set low; type 2: pull-down set high;
- x in the table indicates the jaw size (mm).

Components type 1

- 4 x wedge adapter, high (HN26.0006.0002);
- 4 x bolts, high M 10 x 33 mm (HN27.1019.0450);
- 4 x wedge element, 4 point (HN28.0006.1301);
- 4 x wedge element microgripper (HN28.0006.1102);
- 4 x clamping bolts 48 mm (HN29.0006.0480);
- 4 x clamping bolts 34 mm (HN29.0006.0340).

Components type 2

- 4 x wedge adapter, low (HN26.0006.0001);
- 4 x bolts, low M 10 x 30 mm (HN27.1019.0300);
- 4 x wedge element, 4 point (HN28.0006.1301);
- 4 x wedge element microgripper (HN28.0006.1102);
- 4 x clamping bolts 23 mm (HN29.0006.0230);
- 4 x clamping bolts 34 mm (HN29.0006.0340).

Article Code	x	L	D	d	L1	L2	L3	Type	Material
HN25.0000.0001	125	24	20	11	21,7	23/34	4	1	
HN25.0000.0002	125	24	20	11	35,7	34/48	18	2	