



Description

Material:

- down-thrust clamp: steel, case-hardened, blackened, ground.

Characteristics:

- rapid manual clamping by means of a threaded spindle or eccentric lever;
- easy and rapid changing of work pieces by swinging away the clamping head;
- compact construction, thus little space taken-up for clamping;
- simple adaption even to extreme clamping heights, using height adjusting cylinders;
- the clamping height can be increased with the height cylinders HG23, as well with disc CI51 and reduced by clamping inserts;
- type 1: with eccentric clamping lever;
- type 2: with clamping screw.

Assembly

- down-thrust clamps can be fastened in two different ways:
 - 1) with a nut for T-slots (DIN 508);
 - 2) with a set screw directly in the mounting plate e.g. of a fixture;
- the cylinder has to rest on the entire surface;
- the clamping height L must not be exceeded.

Article Code	D	L	d1	d	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10	SW	Type	Material
HE28.0006.1350	60	135	M12	M12	98	53	28	65	23	100	17	44	100	1,5	55	1	Steel
HE28.0106.1350	60	135	M12	M12	98	53	13	65	23	100	17	44	100	1,5	55	2	Steel
HE28.0206.1350	60	135	M16	M12	98	53	16	69	23	100	24	53	100	1,5	55	2	Steel

