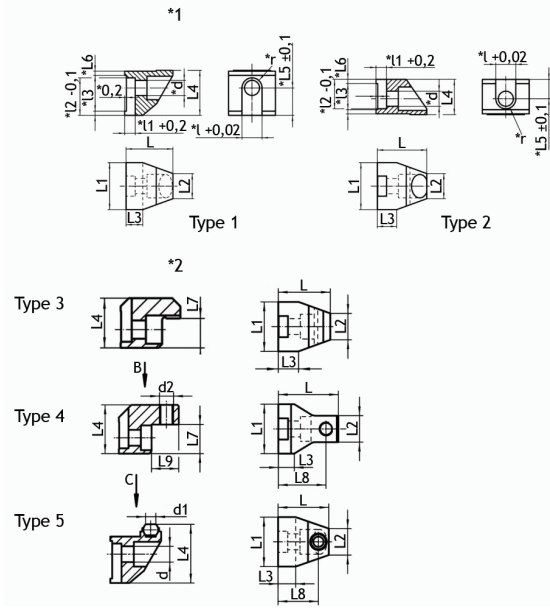




Description

Material:

·clamping jaw: case hardened steel, nitrided, phosphate treated (manganese).

Characteristics:

- type 1: lower standard clamping jaw, can be used with the HE72.0006.0000, HE73.0006.0000, HE35.0006.0000 and HE35.0106.0000;
- type 2: upper standard clamping jaw, can be used with the HE72.0006.0000, HE73.0006.0000, HE35.0006.0000 and HE35.0106.0000;
- type 3: upper exchange clamping jaw, can be used with the HE72.0006.0000, HE35.0006.0000 and HE35.0106.0000;
- type 4: upper clamping jaw with location hole, can be used with the HE72.0006.0000, HE35.0006.0000 and HE35.0106.0000;
- type 5: upper clamping jaw with flat-faced ball and pivot function, plain surface, protected against rotation, can be used with the HE72.0006.0000, HE35.0006.0000 and HE35.0106.0000;

·* in the dimensional drawing indicates that the dimensions and material type of self-manufactured clamping jaws must be observed;

·* 1: standard clamping jaw;

·* 2: top switch jaw;

·type 3: can be used to increase the clamping range;

·type 4: if desired, various standard parts can be screwed in, internal thread M 8;

·type 5: adapts to the draft of the workpiece;

·x in the table indicates for which system the jaw is suitable;

·x1 in the table represents the clamping range (mm).

Assembly:

·When using custom-made jaws, it is important to insert the tightening screw (M8-12,9, 43 Nm) 10 mm deep into the clamp housing on the upper clamping jaw and 9 mm deep into the clamp housing on the lower clamping jaw.

Article Code	L4	x1	L	L1	L2	L3	L4	L5	L6	L7	L8	L9	I	I1	I2	I3	d	d1	r	xType	Material
HE36.1206.0000	21,0	0 - 12	29,5	28	15	11,5	21,0	16,3	2,5				12	5,5	17,5	15,5	9		612/L162		Steel
HE36.2706.0000	24,5	15 - 27	29,5	28	15	11,5	24,5			14,5									12/L163		Steel
HE36.1606.0000	24,5	4 - 16	29,5	28	15	11,5	24,5			3,5									12/L163		Steel
HE36.0006.0000	26,8		28,0	28	15	10,0	26,8	16,3	2,5				12	5,5	22,3	21,3	9		612/L161		Steel
HE36.0029.0000	29,5	29	31,5	28	15	8	29,5			16,5	24,5	16,0								4	Steel
HE36.0000.0000	32,8		30,0	28	15	10	32,8				23,0						4,5	5,8		5	Steel
HE36.3806.0000	35,5	26 - 38	29,5	28	15	11,5	35,5			25,5		16,0							12/L163		Steel
HE36.0040.0000	40,5	40	31,5	28	15	8	40,5			27,5	24,5	16,0								4	Steel

